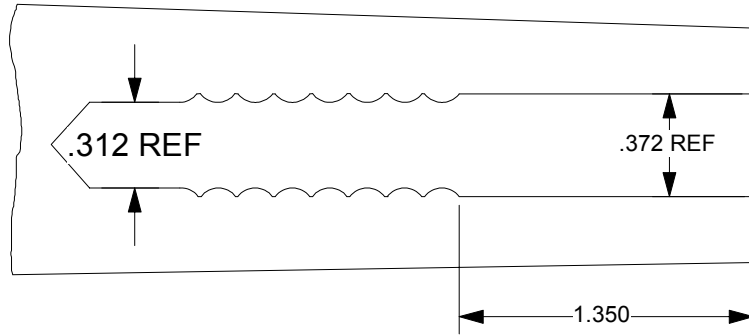


RADIAL® PIN INSTALLATION



PROCEDURE FOR RADIAL® PIN BUTT INSTALLATION

1. CENTER DRILL TO A 5/16 DIAMETER
2. DRILL .312 DIAMETER 3.00 DEEP
3. TAP WITH RADIAL® TAP 2.75
4. BORE .372 DIA 1.350 DEEP
5. REMOVE BURRS AND DEBRIS
6. EPOXY PIN IN PLACE 2.2 DEEP

PROCEDURE FOR RADIAL® PIN SHAFT INSTALLATION

1. CENTER DRILL TO A 5/16 DIAMETER
2. DRILL .312 DIAMETER 2.300
3. TAP WITH RADIAL® TAP 2.00 DEEP
4. REMOVE BURRS

<h2 style="margin: 0;">UNI-LOC CORP. OF AMERICA</h2> <p style="margin: 0;">54 WAREHOUSE LANE ROWLEY, MA 01969 TEL 978-273-1315 FAX 978-948-2504 WWW.UNI-LOC.COM</p>				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES: ANGLES ± 1° 1 PLACE ± .02 2 PLACE ± .01 3 PLACE ± .005	DRAWN	PDC	CHECKED	DH
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MACHINE FINISH 63/	TITLE BUTT AND SHAFT INSTALLATION			
MAT'L WOOD	DRG NO. 28896			REV C